

# Dia Service



## Our Principals

**Hein**  
Saw Blades

**BLOC-CUT**

**MANUTEC**  
Wire Saw

**DIAMEX**  
UTENSILI DIAMANTATI  
Segments

**HUAXING**  
Processing  
Machines

**JINDEX**  
Pinch Valves

Diacore offers contemporary technology to the Indian Stone Industry and has attained "Pole position" in launching technologically superior products. Primarily serving the Rock Processing industry with equipment, tools and technology, Diacore has established itself on the key factors of quality and reliability.

## 'Service at the doorstep'

Every cutting edge technology launched by Diacore is backed by 'committed and capable' service. Diacore's service technicians are trained in-house as well as at the collaborators' overseas works and have a track record of solving many intricate problems.

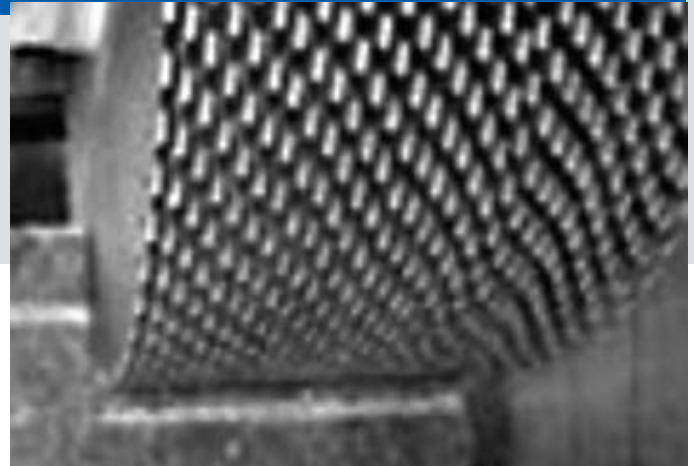
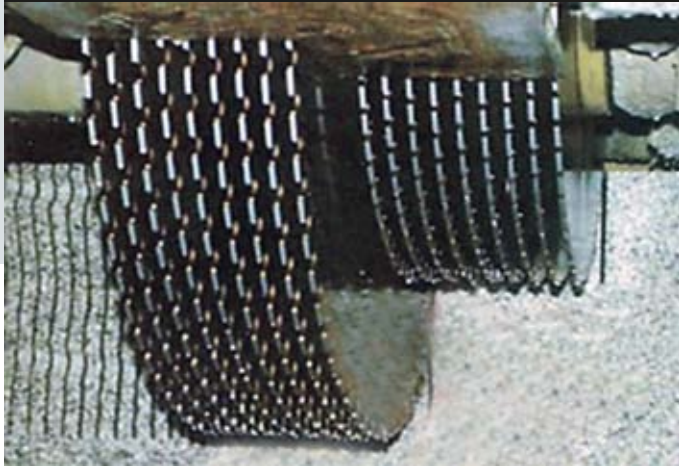
Diacore has established a Service centre & stockyard at Jigani, Bangalore and Jalore. Satellite service centres are being established at various stone processing areas including Khammam, Ongole – Andhra Pradesh, Ilkal - Karnataka.

### Diacore Service centers are equipped with

- Material handling facilities
- Computerised tensioning machine
- PCD Hole Drilling with Jigs
- Induction brazing machine
- Hammering flat bed
- Frames for stacking of blanks
- Special hammers, tools and tackles
- Powder stacking and repacking



## 'Doctoring' Multi - Block Cutter Blades



### Analyse • Re-Tension • Re-Condition • Re-Braze

Our service stations located in different parts of the country are well equipped to service multi-cutter blades of same diameters as well as Scallata combinations.

#### Important steps:

- Analysis of tension values, re-tension where required, recondition by removal of run-outs and cup-bends.
- Deburring and cleaning.
- Brazing segments on the induction brazing machine.
- Assistance by skilled personnel for installation of blades.
- Frequent visits and interaction by service personnel to monitor the blade performance.

## Accessories

### dia-Hammers

dia-Hammers ensure safety of blades

Re-Tensioning and Run-out corrections need hammering at the right spots with right forces.

Special-purpose hammers ensure proper geometry coupled with the correct Weight. Use of these does not leave deep indentations on the blanks.



### dia-Flanges

dia-Flanges ensure 'perfect parallel parting' of slabs and a long blank life

Blade performance depends on "True" Flanges which hold the blades in a straight stable position while cutting.

dia-Flanges ensure absolute parallelity and perpendicularity.

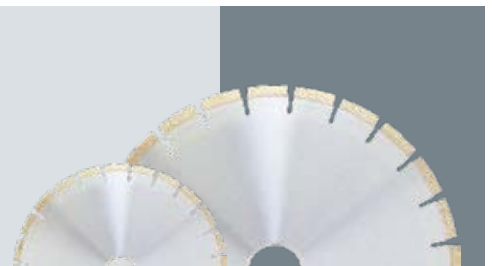


### dia-Braze

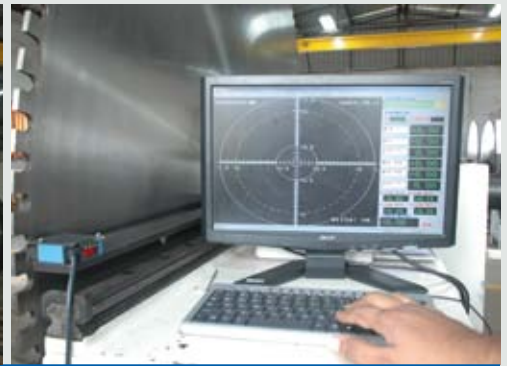
Special Quality Brazing Silver

- dia braze ensures silver grade
- Low melting temperature (around 600° C)
- Avoids over heating of Saw blades & consequent bending.
- Saves saw-blades from cracks.
- Ensures retaining original micro structure and tension of Saw blades

dia-Braze comes with consistent quality.







Tensioning



Induction Brazing



Handling



Stocking



Jalore Service Station



Kishangarh Service Station

**diacore**  
COMMITMENT TO CONSERVE

#### Corporate Office

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E-mail: info@diacore.in, Website : www.diacore.in

#### Offices & Service Centre

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Bangalore-560 105  
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#### Jaipur

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Khammam-507 003, Andhra Pradesh. Mobile : 099083 10999

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